

# Project Submittal Package



Project:

Location:

Architect:

General Contractor:

Applicator:



## Master Wall Inc.®



[System Data Sheets](#)   [Product Data Sheets](#)   [Sample Warranty](#)  
[Specifications](#)   [Details](#)   [Web Link \(click here\)](#)   [5-year](#)

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# Finishes over Stucco

09 25 13

Textured Acrylic Finish System

## Features & Benefits

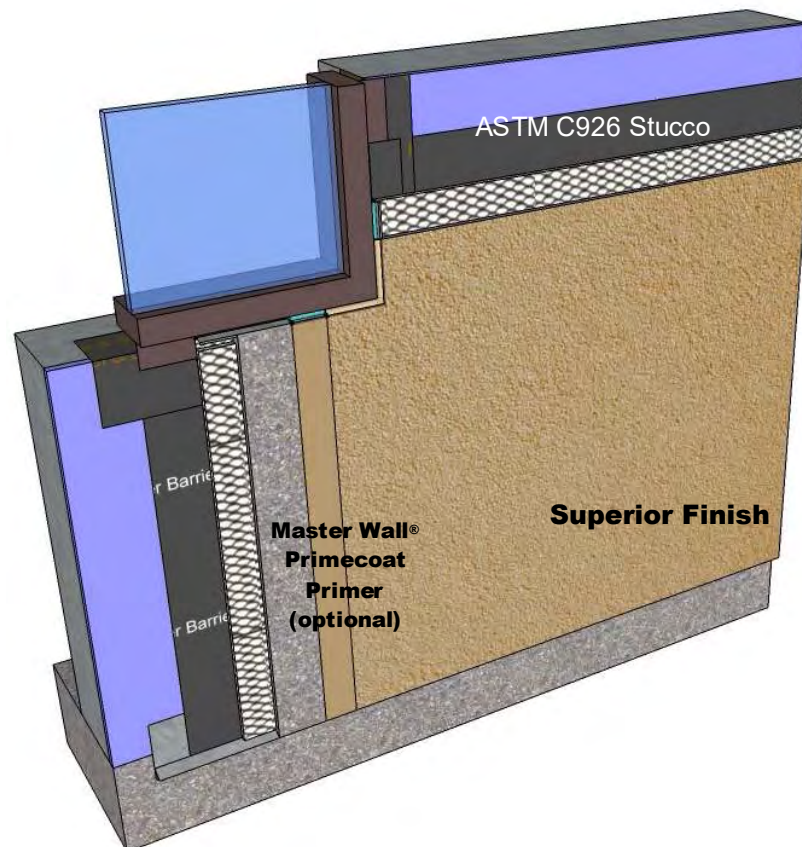
- Better Color Consistency
- Easy Application
- Works over all traditional stuccos

## System Use

- Commercial
- Residential

**Superior Finishes applied over a traditional stucco base make projects look better. Our finishes offer better color and texture consistency compared to traditional cement textures. We suggest optional Primecoat primer for even better color consistency.**

**To bridge minor hairline cracks in stucco specify Superior Elastomeric Plus Finish. The textured finish is designed to stretch with the minor hairline cracking common in stucco.**



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# Finishes over Stucco

## Short Form Specification

### 1.0 General

This is a short form specification. Refer to product data sheets for additional information.

#### 1.1 System Description

Master Wall Inc.® Finishes over Stucco consists of an optional primer and a textured finish.

#### 1.2 Design Requirements:

- A. Reference architectural drawings for specific detail requirements.
- B. Slope all surfaces a minimum of 1:2 (6" in 12") to shed water, maximum 12" (305mm) wide.
- C. Maximum deflection of substrates shall not exceed L/360.
- D. Acceptable substrates include Portland cement plaster (stucco). Contact Master Wall® for other approved substrates.

#### 1.3 Quality Assurance

- A. The coatings shall be tested for: Accelerated weathering, mildew resistance, salt spray resistance and structural performance.
- B. The coatings shall have been tested for fire performance in accordance with ASTM E84.

#### 1.4 Job Conditions

- A. Store all materials protected from weather and direct sunlight at temperatures above 40°F (5°C).
- B. The ambient and wall temperature shall be a minimum of 40°F (5°C) and shall remain so for at least 24 hours after installation.

### 2.0 Products

All components of the Finish over Stucco shall be manufactured by Master Wall® and supplied by an authorized distributor.

- A. Superior Finish: 100% pure acrylic formulation with integral color and texture. Perfect Swirl 2.0 (Perfect), Fine Sand 1.0 (Spray), Medium Sand 1.5 (Desert Sand), Versatex 0.5 (Refinish) textures.
- B. Specialty Finishes: Specialty finish blends of natural and man-made decorative specialty finishes and accents.
- C. Master Wall Coatings (optional):
  1. Primecoat/Sanded Primecoat: A water-based primer.
  2. Roller-flex: A water-based architectural finish coating.
  3. Elasto-flex: A water-based acrylic elastomeric finish coating.

### 3.0 Installation

- A. Inspect the substrate to ensure that it is free of all foreign materials that would affect the adhesion of the Master Wall® Finishes over Stucco.
- B. Apply the products in strict accordance with Master Wall® product data sheets, architectural drawings and architectural specifications.

**We finish strong.**

Information contained in this product data sheet conforms to the standard detail recommendations and specifications for the installation of Master Wall Inc.® products and is presented in good faith. Master Wall Inc.® assumes no liability, expressed or implied as to the architecture, engineering, or workmanship of any project. This information may be concurrent with, or superseded by other applicable documents, such as specifications and details. Contact Master Wall Inc.® for the most current product information. ©2014 Master Wall Inc.®

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## PRODUCT DATA

### SUPERIOR FINISHES

To finish strong you need a Superior Finish. Master Wall® finishes are crafted with one of the highest 100% acrylic polymer contents in our industry. This translates to extra durability, lower life-cycle maintenance and a longer lasting finish.

### FEATURES & BENEFITS

- 100% Acrylic Polymers for durability
- Dirt Pickup Resistant (DPR) Polymer Formulation
- Quartz or Marble aggregate available
- 64 Standard Colors
- Custom color matching available
- DuroTone colorfast pigments, Excel mildew enhancement, Silicone Coat additive available
- Vapor Permeable - resists blistering and allows trapped water vapors to pass
- Low VOC—Suitable for Interior Use
- Water Based - easy clean up with water

Application Temperature: 40°-110°F (5°-43°C)

Working Time: 1/4 hr

Set Time: 8-12 hrs

Dry Time: 48-72 hrs at room temperature, working and drying time will vary with temperature and humidity.

### JOB CONDITIONS

Air and substrate temperature for application of Superior Finishes must be 40°F (5°C) or higher and must remain 40°F (5°C) or higher for a minimum of 24 hours. Provide temporary protection to protect the wall system from damage until permanent flashings, caps and sealants are installed. Store materials within prescribed temperature limits and out of direct sunlight. High temperatures will reduce working times, Low temperatures and/or high humidity and pigment loading will extend working, set and dry times.

### PREPARATION

The substrate must be approved by Master Wall Inc.®, clean, dry, structurally sound and free of efflorescence, oil, grease, form release agents and curing compounds or anything that would affect bond. Painted surfaces are not acceptable and must be removed. Concrete and surfaces should cure for a minimum of 28 days. Stucco should be cured until clean, dry and hard—typically 14 days with a pH of 10 or less (13 or less if Primecoat Primer is used).

Interior drywall should be finished and made ready for paint. Prime surfaces with Primecoat/Sanded Primecoat primer prior to finishing.

### Coverage per pail (sf/sm)\*

- Perfect Swirl 2.0, 120-150 (11-14)
- Fine Sand 1.0, 160-170 (15-15.8)
- Medium Sand 1.5, 130-150 (12-14)
- Versatex 0.5, Varies with Texture

*\*All coverage is approximate and depend upon substrate, details and individual application*

### Packaging/Shelf Life/Storage Packaging:

- 5 gallon (19L) pail Pail

Shelf Life: 2 years

Storage: Protect from extreme heat (90°F, 32°C), freezing and direct sunlight.

### Technical Data

ASTM B117 Salt Spray Resistance - Pass ASTM

C67 Freeze/Thaw - Pass

ASTM C297 Tensile Bond - 30 psi minimum

ASTM D968 Abrasion Resistance - Pass 500L

ASTM D2247/E2570 Water Resistance - Pass

ASTM D3273 Mildew Resistance - Pass 28 Days

ASTM E84 Surface Burning - Pass, FS=0, SD=0

ASTM E 96 Vapor Permeability - Pass, 12 perms, vapor open

ASTM E108 Flame Propagation - Pass

ASTM E2485/2570 (formerly EIMA 101.01)

Impact Resistance - Pass

ASTM G23/G154/G155 Accelerated Weathering - Pass 2000 Hours

ASTM G53 Accelerated Weathering - Pass 2000 Hours

## APPLICATION PROCEDURE

Base Coats - Must be flat, dry hard, and free of efflorescence. Master Wall® base coats must cure a minimum of 12 hours before application of Superior Finish. Substrates of brick, masonry or concrete should be leveled smooth using either Master Wall® base coats or stucco.

Mixing - Thoroughly stir Superior Finish using a heavy duty 1/2" drill at 400 - 500 rpm and a heavy duty mixing paddle. Small amounts of clean, potable water may be added to obtain a workable consistency. To avoid color variations, add the same amount of water to each pail. Do not exceed 24 ounces (0.7L) of water per pail of finish.

Application - Apply a uniform thickness (about 1/16", 1.6 mm) of Superior Finish to the substrate using a stainless steel trowel. Spread evenly and then scrape the finish coat down to a thickness no greater than the largest aggregate in the material. Immediately float the finish coat using a plastic float to the desired texture. Always maintain a wet edge to achieve uniformity of texture and color. Allow the finish to fully dry and set before exposure to inclement weather.

## FOR PROFESSIONAL RESULTS

Apply finish coats away from direct sunlight. Cold joints or color variations can occur if the finish dries too quickly. Priming stucco surfaces with Primecoat/Sanded Primecoat evens out finish absorption and should be strongly considered and specified for dark colored finishes, especially those using Ultra Deep Base (UDB) tint base and over stucco to avoid efflorescence blush. Under certain conditions dark colors may show efflorescence on the surface during the cure process.

Surfaces exposed to the weather must be sloped (6:12 minimum). Use of dark colors in high temperature climates can affect the performance of the system, especially EIFS and areas may need to be limited.

Deep, intense colors should be specified with DuroTone pigments to maintain colorfastness longer. Verify specialty colors with your Master Wall® Distributor. Finishes are intended for the approved substrates listed above and should not be applied directly to gypsum board or insulation board products.

## CLEAN UP

Tools and equipment can be cleaned with soapy water while the Superior Finish is still wet.

**Hazard:** This chemical is not considered hazardous according to the OSHA Hazard Communication Standard 2012 (29 CFR 1910.1200).

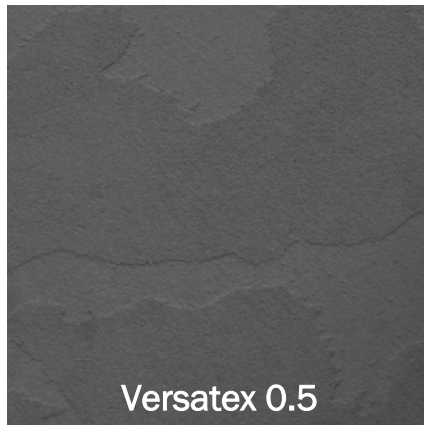
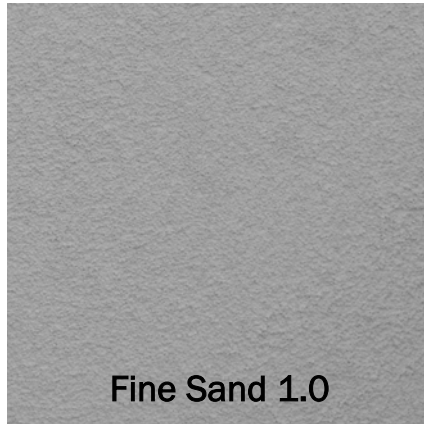
**VOC:** Less than 50 g/L.

See Superior Finishes for other technical properties

### Approved Substrates

Master Wall® Base Coats  
Cemplaster Fiberstucco, One Coat Stucco (OCS), Primecoat Primer surfaces, ASTM C926 Stucco

Prepared & Base Coated Surfaces of:  
Brick, Concrete, Masonry  
Others approved in writing



Information contained in this product data sheet conforms to the standard detail recommendations and specifications for the installation of Master Wall Inc.® products and is presented in good faith. Master Wall Inc.® assumes no liability, expressed or implied as to the architecture, engineering, or workmanship of any project. This information may be concurrent with, or superseded by other applicable documents, such as specifications and details. Contact Master Wall Inc.® for the most current product information. ©2022 Master Wall Inc.®



**Health & Safety**

**WARNING!**

Causes eye and skin irritation.  
 Precautionary Statement  
 Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

**FIRST AID MEASURES**

**Eye Contact:** Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eyelids with fingers. Get immediate medical attention.

**Skin Contact:** Immediately wash skin with plenty of soap and water for 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.

**Inhalation:** If inhaled, remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.

**Ingestion:** If swallowed, do NOT induce vomiting. Call a physician or poison control center immediately. Never give anything by mouth to an unconscious person.

**Store locked up.** Dispose of contents/container in accordance with Local, State, Federal and Provincial regulation.

**Spills:** Collect with suitable absorbent material such as cotton rags.

**Disposal:** Dispose of in accordance with local, state or federal regulations.

**Warning:** KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY.

Consult the Safety Data Sheet (SDS) in the Products section at masterwall.com for further health and safety information.

**LIMITED WARRANTY**  
 This product is subject to a written limited material or system warranty. Obtain a warranty from the Tech Support tab of our website. Refer to Specifications for more complete information on proper use and handling of this product.



**Master Wall, Inc**  
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# Superior Finishes over Stucco

## 5 Year Material Limited Warranty

Master Wall Inc. warrants the properly designed and installed Superior Finishes and materials for 5 years from the date of installation. Master Wall Inc.'s exclusive liability under this warranty is to supply replacement materials, if it is shown that the materials supplied by Master Wall Inc., were defective when installed by the Master Wall Inc. certified applicator. Remedies shall be solely determined by Master Wall Inc. and no other warranties are expressed or implied. For a valid warranty, the system and products must be installed in accordance with Master Wall Inc.'s written recommendations, specifications, details, bulletins and other project-specific written recommendations. Master Wall Inc. must be notified in writing within 10 business days of the original discovery of the defect.

Master Wall Inc., is not responsible for structural conditions, design conditions beyond those noted in our literature, architecture, engineering or workmanship of any project. Stucco and direct-applied coatings/systems may have hairline cracks, spalling, fastener popping or efflorescence, which are not considered product defects. Materials must be properly stored and applied in a timely manner. Workmanship, aesthetics and installation are beyond the scope of this warranty as are any deviations from Master Wall Inc. Documents not specifically approved in writing.

Abuse, misuse, excessive weather or environmental conditions beyond what the products or systems have been tested, designed or approved for is expressly limited. Certain colors with organic pigments are less fade-resistant than others. The building, system and products must be properly maintained in accordance with Master Wall Inc., documents, local environmental conditions and good building practices. In no case is Master Wall Inc. responsible for incidental and consequential damages.

**This warranty becomes effective only when all bills for the components of the system have been paid.**

**Except as stated, Master Wall, Inc., expressly disclaims any warranty of merchantability or fitness for a particular purpose. The above remedies are to be deemed exclusive.**

Project:

Applicator:

Warranty Date:



# Superior Finishes over Stucco Section 09 96 63



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## Master Wall Guide Specification SF Superior Finishes over Stucco

### **PART I – GENERAL**

#### **1.01 SUMMARY**

- A. This document is to be used in preparing specifications for projects utilizing the Master Wall Inc.® Uninsulated Finish Coatings applied over approved concrete and masonry substrates. Related Master Wall Inc.® documents:
  - 1. Master Wall Inc.® Superior Finishes over Stucco Data Sheet
  - 2. Master Wall Inc.® Superior Finishes over Stucco Application Instructions
  - 3. Master Wall Inc.® Superior Finishes over Stucco Installation Details
  - 4. Master Wall product data sheets
- B. Related Sections
  - 1. Unit Masonry – Section 04200
  - 2. Concrete – Sections 03300 and 03400
  - 3. Light Gauge Cold Formed Steel Framing – Section 05400
  - 4. Wood Framing – Section 06100
  - 5. Sealant – Section 07900
  - 6. Flashing – Section 07600
  - 7. Stucco – Section 092400

#### **1.02 SUBMITTALS**

- A. Manufacturer's specifications, details, installation instructions and product data
- B. Manufacturer's standard warranty
- C. Applicator's industry training credentials
- D. Samples for approval as directed by architect or owner
- E. Sealant manufacturer's certificate of compliance with ASTM C 1382
- F. Prepare and submit project-specific details (when required by contract documents)

#### **1.03 REFERENCES**

- A. ASTM Standards:
  - ASTM B117 (Federal Test Standard 141A Method 6061) Standard Practice for Operating Salt Spray (Fog) Apparatus
  - ASTM D2247 (Federal Test Standard 141A Method 6201) Standard Practice for Testing Water Resistance of Coatings in 100% Relative Humidity
  - ASTM D3273 Standard Test Method for Resistance to Growth of Mold on the Surface of Interior Coatings in an Environmental Chamber
  - ASTM E84 Standard Test Method for Surface Burning Characteristics of Building Materials
  - ASTM E96 Test Methods for Water Vapor Transmission of Materials



## Superior Finishes over Stucco Section 09 96 63

ASTM G23 Standard Practice for Operating Light-Exposure Apparatus (Carbon-Arc Type) with and without Water for Exposure of Nonmetallic Materials  
ASTM G53 Practice for Operating Light- and Water-Exposure Apparatus (Fluorescent UV-Condensation Type) for Exposure of Nonmetallic Materials

### 1.04 DESCRIPTION

- A. General: Master Wall Inc.® Superior Finishes over Stucco applied over ASTM C926 stucco. The products are applied in accordance with the Superior Finishes over Stucco application Details.
- B. Methods of Installation
  - 1. Field Applied: The Superior Finishes over Stucco is applied to the substrate in place.
- C. Design Requirements
  - 1. Substrates
    - a. The maximum deflection under full flexural design loads of the substrate shall not exceed  $L/360$ .
    - b. Application shall be designed for their intended use by the design professional.
    - c. Approved substrates include cured, unpainted and clean ASTM C926 stucco.
    - d. The project architect or engineer shall engineer the application with regard to the required structural performance.
    - e. Substrates designed as part of a retaining wall or freestanding wall shall incorporate appropriate drainage means to prevent the transfer of water from the backside and shall be capped to prevent water entry into the wall system.
  - 2. The stucco shall be flat within 6.4 mm (1/4 in) in a 3.05 m (10 ft) radius.
  - 3. The slope of inclined surfaces shall not be less than 6:12, and the length shall not exceed 305 mm (12 in).
  - 4. Vapor Retarders and barriers – The use and location of vapor retarders and/or barriers within a wall assembly is the responsibility of the project designer and shall comply with local building code requirements.
  - 5. Dark Colors - The use of dark colors must be considered in relation to wall surface temperature as a function of local climatic conditions. Use of dark colors in high temperature climates can affect the performance of the wall system.
  - 6. Flashing: Shall be provided at all roof-wall intersections, windows, doors, chimneys, decks, balconies and other areas as necessary to prevent water from entering behind the Superior Finishes over Stucco and wall system.



## Superior Finishes over Stucco Section 09 96 63

### 1.05 PERFORMANCE REQUIREMENTS

A. Superior Finishes over Stucco shall have been tested as follows:

#### Weather Resistance and Durability Performance\*

TEST	METHOD	CRITERIA	RESULTS
1. Accelerated Weathering	ASTM G 153 (Formerly ASTM G 23)	No deleterious effects at 2000 hours when viewed under 5x magnification	Pass
2. Accelerated Weathering	ASTM G 154 (Formerly ASTM G 53)	No deleterious effects at 2000 hours	Pass
3. Freeze/Thaw Resistance	ASTM E 2485	No deleterious effects at 10 cycles when viewed under 5x magnification	Pass
4. Water Penetration	ASTM E 331 (modified per ICC-ES AC 235)	No water penetration beyond the plane of the base coat/insulation board interface after 15 minutes at 6.24 psf (299 Pa) or 20% of design wind pressure, whichever is greater	Pass at 2.86 psf (137 Pa), 6.24 psf (299 Pa), and 12.0 psf (575 Pa) consecutively
5. Water Resistance	ASTM D 2247	No deleterious effects at 14 day exposure	Pass @ 28 days
6. Salt Spray	ASTM B 117	No deleterious effects* at 300 hours	Pass @ 300 hrs
7. Abrasion Resistance	ASTM D 968	No cracking or loss of film integrity at 528 quarts (500 L) of sand	Pass
8. Mildew Resistance	ASTM D 3273	No growth supported during 28 day exposure period	Pass

#### Fire Performance

TEST	METHOD	CRITERIA	RESULT
1. Surface Burning (individual components)	ASTM E 84	Individual components shall each have a flame spread of 25 or less, and smoke developed of 450 or less	Flame Spread: 0 Smoke Developed: 0

### 1.06 QUALITY ASSURANCE

#### A. Qualifications

1. Manufacturer: Shall be Master Wall Inc.® Superior Finishes. All materials shall be manufactured or sold by Master Wall Inc.® and shall be purchased from Master Wall Inc.® or its authorized distributors.
2. Contractor: Shall be knowledgeable in the proper installation of the Master Wall Inc.® Superior Finishes and related Coatings. Additionally, the contractor shall possess a current Master Wall Inc.® applicator certificate issued by Master Wall Inc.®

#### B. Regulatory Requirements

1. Any insulation board foam trims shall be separated from the interior of the building by a minimum 15-minute thermal barrier.
2. The use and maximum thickness of the insulation board shall be in accordance with the applicable building codes.



## Superior Finishes over Stucco Section 09 96 63

### C. Mock-Up

1. The contractor shall, before the project commences, provide the owner/architect with a mock-up for approval.
2. The mock-up shall be of suitable size as required to accurately represent the products being installed, as well as each color and texture to be utilized on the project.
3. The mock-up shall be prepared with the same products, tools, equipment and techniques required for the actual application. The finish used shall be from the same batch that is being used on the project.
4. The approved mock-up shall be available and maintained at the job site.
5. For panelized construction, the mock-up shall be available and maintained at the panel fabrication location.

### 1.07 DELIVERY, STORAGE AND HANDLING

- A. All Master Wall Inc.® materials shall be delivered to the job site in the original, unopened packages with labels intact.
- B. Upon arrival, materials shall be inspected for physical damage, freezing, or overheating. Questionable materials shall not be used.
- C. Deliver all materials in original unopened packages with labels intact. Verify all quantities, colors, and textures against bill of lading.
- D. Store all materials protected from direct exposure to weather conditions and at temperatures not less than 40°F (4°C) or greater than 110°F (43°C).
- E. Material Safety Data Sheets (MSDS) or Safety Data Sheets (SDS) shall be supplied for the components of the system and be available at the job site.

### 1.08 PROJECT CONDITIONS

- A. Ambient air temperatures shall be 40°F (4°C) or greater and rising at the time of installation of the Master Wall Inc.® products and shall remain at 40°F (4°C) or greater for at least 24 hours after application.
- B. Provide supplemental heat and protection as required when the temperature and conditions are not in accordance with installation requirements. Sufficient ventilation and time shall be provided to ensure that materials have sufficiently dried prior to removing supplemental heat.
- C. Adequate protection shall be provided to prevent weather conditions (humidity, temperature, and precipitation) from having an effect on the curing or drying time of Master Wall Inc.® materials.
- D. Adjacent materials and the Superior Finishes over Stucco shall be protected during installation and while curing from weather and shall be protected from site damage.
- E. Coordinate installation of the Superior Finishes over Stucco with related work specified in other sections to ensure that the wall assembly is protected to prevent water from getting behind the system. The cap flashing shall be installed as soon as possible after the finish coat has been applied. When this is not possible, temporary protection shall be provided immediately in this area.
- F. All sealant work shall be installed in a timely manner. Protect open joints from water intrusion during construction with backer rod, or temporary covering, until permanently sealed.
- G. Sufficient manpower and equipment shall be employed to ensure a continuous operation, free of cold joints, scaffolding lines, and texture variations, etc.
- H. Existing Conditions - The contractor shall have access to electric power, clean water, and a clean work area at the location where the Master Wall Inc.® materials are to be applied.

### 1.09 SEQUENCING AND SCHEDULING

- A. Installation of the Superior Finishes over Stucco shall be coordinated with other construction trades.
- B. Sufficient manpower and equipment shall be employed to ensure a continuous operation, free of cold joints, scaffold lines, texture variations, etc.

### 1.10 LIMITED MATERIALS WARRANTY

- A. Provide a manufacturer's warranty against defective material upon request.

### 1.11 MAINTENANCE

- A. Maintenance and repair shall follow the procedures noted in Master Wall Inc.® Technical Bulletins #112 and #129.



# Superior Finishes over Stucco

## Section 09 96 63

### **PART II – PRODUCTS**

#### **2.01 MANUFACTURER**

A. All components of the Superior Finishes over Stucco shall be supplied or obtained from Master Wall Inc.® or its authorized distributors. Substitutions or additions of materials other than specified will void the warranty.

#### **2.02 MATERIALS**

- A. Water: Shall be potable, clean and free of foreign matter.
- B. Metal Flashing Components: Complying with SMACNA Recommendations. Reference Section 07620.
- C. Sealant Systems: Reference Sealant Specification, Section 07900.
- D. Window & Door Systems: Detailed by the designer and suitable for the regional application. Reference Section 08000.

#### **2.03 COMPONENTS**

(Typical Application/Optional Component)

- A. **Primer – Especially useful under dark colors**
  - 1. Primecoat Primer - Acrylic-based tintable primer
  - 2. Sanded Primecoat Primer - Acrylic-based tintable primer with sand
- B. Superior Finishes: Master Wall Inc.® Superior Finishes are acrylic-based wall coatings available in a variety of colors and textures. The following textures are available:
  - 1. Perfect2.0 (Perfect) - riled texture
  - 2. Fine Sand 1.0 (Spray) – sand type texture
  - 3. Medium Sand 1.5 (Desert Sand) – coarse sand texture
  - 5. Versatex 0.5 (Refinish) – Fine texture used to create numerous finishes
- C. **Finish Enhancements**
  - 1. Silicone Coat - Factory added silicone enhancement for better water resistance and to keep buildings cleaner.
  - 2. Excel Mildew Enhancement - Factory added mildew booster exceeding ASTM D3273 requirements.
  - 3. Elastomeric Plus - Increases flexibility and bridges minor hairline cracks.
- D. **Specialty Finishes**
  - 1. Superior Stone
  - 2. Aggrestone
  - 3. Lumia
  - 4. Plaster Flex
  - 5. Metallic Cote
  - 6. Savannah
  - 7. Marbleflex
  - 8. Travertine
  - 9. Eco Glass
  - 10 Aggrelime
  - 11. Brick Finish System
- E. **Accents & Coatings**
  - 1. Roller-flex architectural coating
  - 2. Elasto-flex elastomeric architectural coating
  - 3. Clearshield clear protective coating
  - 4. Vintique antiquing accent



# Superior Finishes over Stucco

## Section 09 96 63

### **PART III – EXECUTION**

#### **3.01 INSPECTION**

- A. Prior to the application of the Master Wall coatings the substrate shall be examined for compliance with the contract documents and Master Wall Inc. specifications. The substrate shall have no planar irregularities greater than ¼" in 10' (6.4 mm in 3.05 m). The General Contractor and Architect shall be advised in writing of any discrepancies. Work shall not proceed until unsatisfactory conditions are corrected.

#### **3.02 MIXING**

- A. Superior Finishes: Mix the finish coat with a Wind-lock B-MTW using a ½", 400-500 RPM drill motor. Small amounts of water can be added for workability. Mix until reaching a uniform consistency. (It is important that the same amount of water be added to each pail to ensure a consistent color.)
- B. Additives shall not be added to Master Wall Inc.'s materials unless written approval has been received from Master Wall Inc.

#### **3.03 PREPARATION**

- A. Protect contiguous work from damage during application of the Master Wall coatings. Temporary covering may be required to prevent overspray or splattering of exterior finish coatings on other work.
- B. Protect substrate from inclement weather during installation. Prevent infiltration of moisture behind the system that may affect the substrate or the adhesion of the insulation board to the substrate.
- C. Finishes shall not be installed when ambient air temperature is below 40°F (5°C). The temperature shall remain at or above 40°F (5°C) during mixing, application and until materials have cured.
- D. Sufficient scaffolding, manpower and tools shall be provided to prevent cold joints.
- E. The substrate shall be clean to obtain optimum bond between substrate and finish.
- F. Flashings shall be installed as required by construction documents and Master Wall Inc. details in a manner to prevent the intrusion of water behind the system. All flashing materials should direct the water to the exterior face of the finished system.

#### **3.04 INSTALLATION, GENERAL**

- A. Comply with the manufacturers' current published instructions, (specifications, details, data sheets and technical bulletins) for the installation of the finish.
- B. Comply with local building codes.

#### **3.05 PRIMER APPLICATION**

- A. Primecoat Primer
  - 1. Prime surface with Master Wall Inc.® Primecoat or Sanded Primecoat tinted to match the selected finish color. Allow Primecoat or Roller-Flex to cure a minimum of 12 hours prior to finish coat application.



## Superior Finishes over Stucco Section 09 96 63

### 3.06 FINISH COAT APPLICATION

#### A. Superior Finish Coat Application

1. Surface irregularities in the base coat, such as trowel marks and reinforcing mesh laps shall be corrected prior to the finish application.
2. Apply the Master Wall Inc.® Superior Finish in the color and texture as approved by the project owner or the project architect with sufficient manpower and equipment to insure a continuous operation without cold joints, scaffolding lines etc. Texture finish shall match approved jobsite samples. Thickness and coverage will vary depending on the specified final appearance.
3. Trowel Application – (Perfect 2.0, Fine Sand 1.0, Medium Sand 1.5, Versatex 0.5)
  - a. Apply the Superior Finish to the clean, dry and cured base coat with a stainless steel trowel.
  - b. Level the surface to a uniform thickness of 3/32” to 1/8” (2.4-3.2 mm).
  - c. Float the Finish with a plastic float in a uniform motion to achieve the desired texture. (Versatex 0.5 cannot be floated easily. A second application of the Versatex 0.5 may be applied to create the desired texture.)
4. Spray Application – (Perfect 2.0, Fine Sand 1.0, Medium Sand 1.5, Versatex 0.5)
  - a. Prime surface with Master Wall Inc.® Primecoat or Sanded Primecoat tinted to match the selected finish color. Allow Primecoat or Roller-Flex to cure a minimum of 12 hours prior to finish coat application.
  - b. Using a conventional plaster hopper gun or a proven pump, spray finish over the primed base coat to achieve desired texture using a circular overlapping pattern keeping the spray gun at a 90° angle to the surface and maintaining the same distance to the wall at all times.
  - c. Be cautious of flooding an area with too much finish because it may appear shinier when it dries.
5. Specialty Finishes: Follow individual product data sheet application instructions.

### 3.07 JOB SITE CLEANUP

- A. Clean work area in accordance with contract documents removing all excess materials, droppings and debris. Clean adjacent surfaces.
- B. Other trades may now install their work – Sheet Metal (Section 07620), Sealants (Section 07900), Mechanical (Section 15000), Electrical (Section 16000).

### 3.08 PROTECTION

- A. Superior Finishes over Stucco shall be protected from inclement weather and other sources of damage until dry and permanent protection in the form of flashings, sealants, etc. are installed.

#### Disclaimer

This Specification is published for general informational purposes only and is not intended to imply that these are the only materials, procedures, or methods, which are available or suitable. Materials, procedures, or methods may vary according to the particular circumstances, local building code requirements, design conditions, or statutory and regulatory requirements. While the information in this specification is believed to be accurate and reliable, it is presented without guarantee or responsibility on the part of Master Wall Inc.®

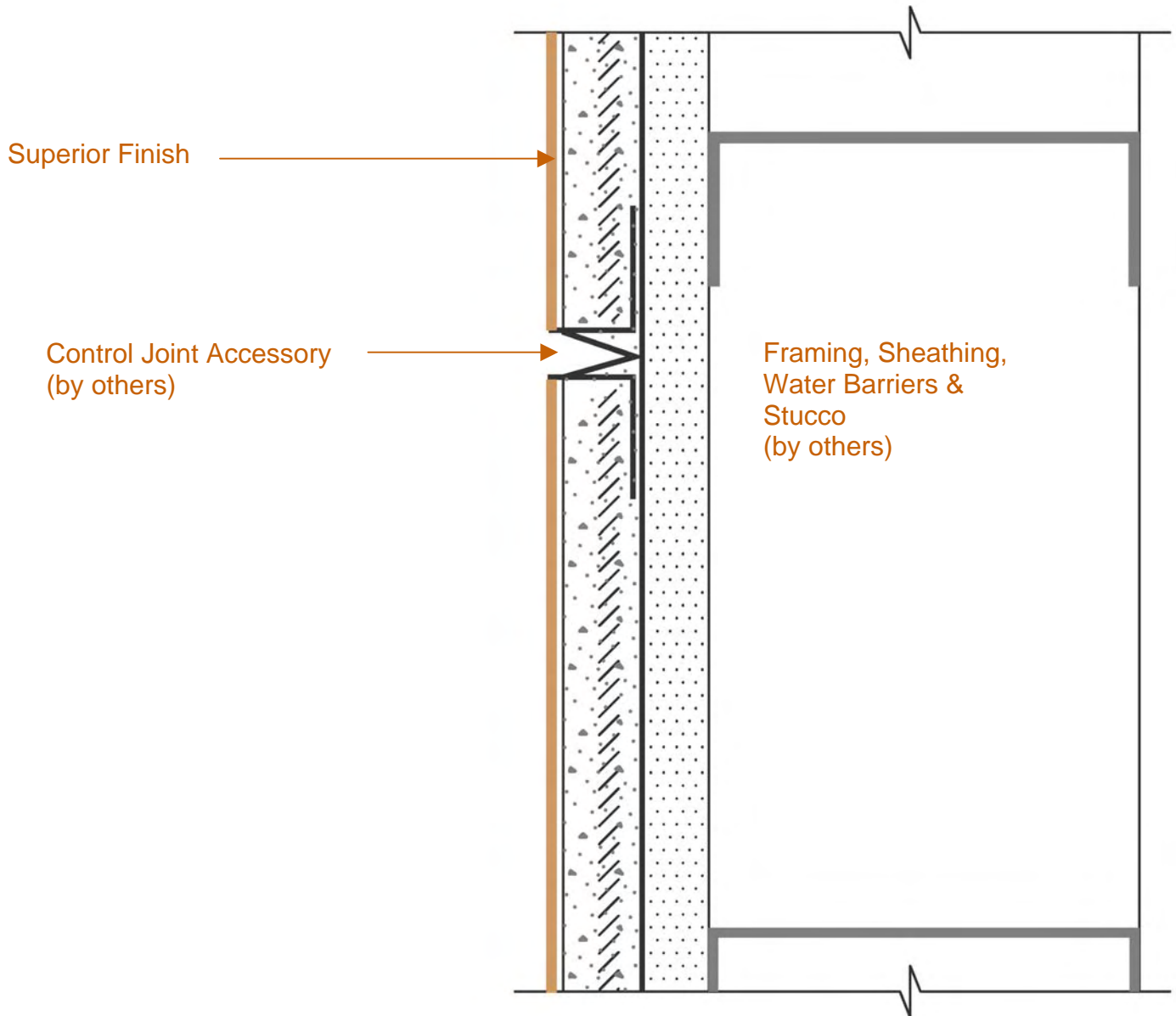


# Superior Finishes over Stucco

Conceptual Details

Corporate • P.O. Box 397 • Fortson • Georgia • 31808 • 800-755-0825 • FAX 706-569-6704

Technical • 800-760-2861 • FAX 734-433-0930



FIN-01 Cross-Section

These drawings relay the conceptual conditions of Master Wall Systems and are not the construction drawings. Ultimately the design and detailing of an entire wall system is the responsibility of a professional. These details will guide the design professional in the use of Master Wall Products. Master Wall disclaims design, warranty or construction intent or responsibility.

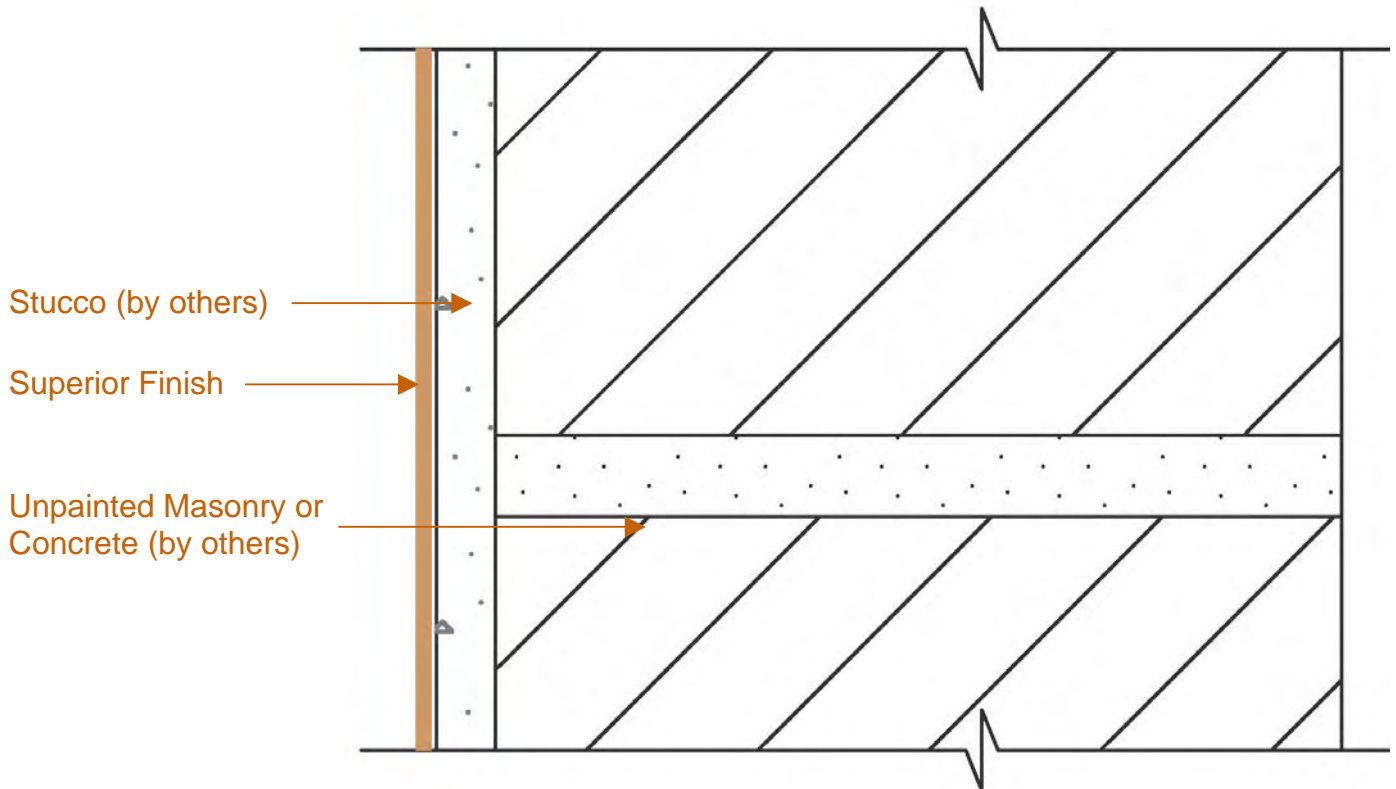


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### FIN-02 Cross-Section

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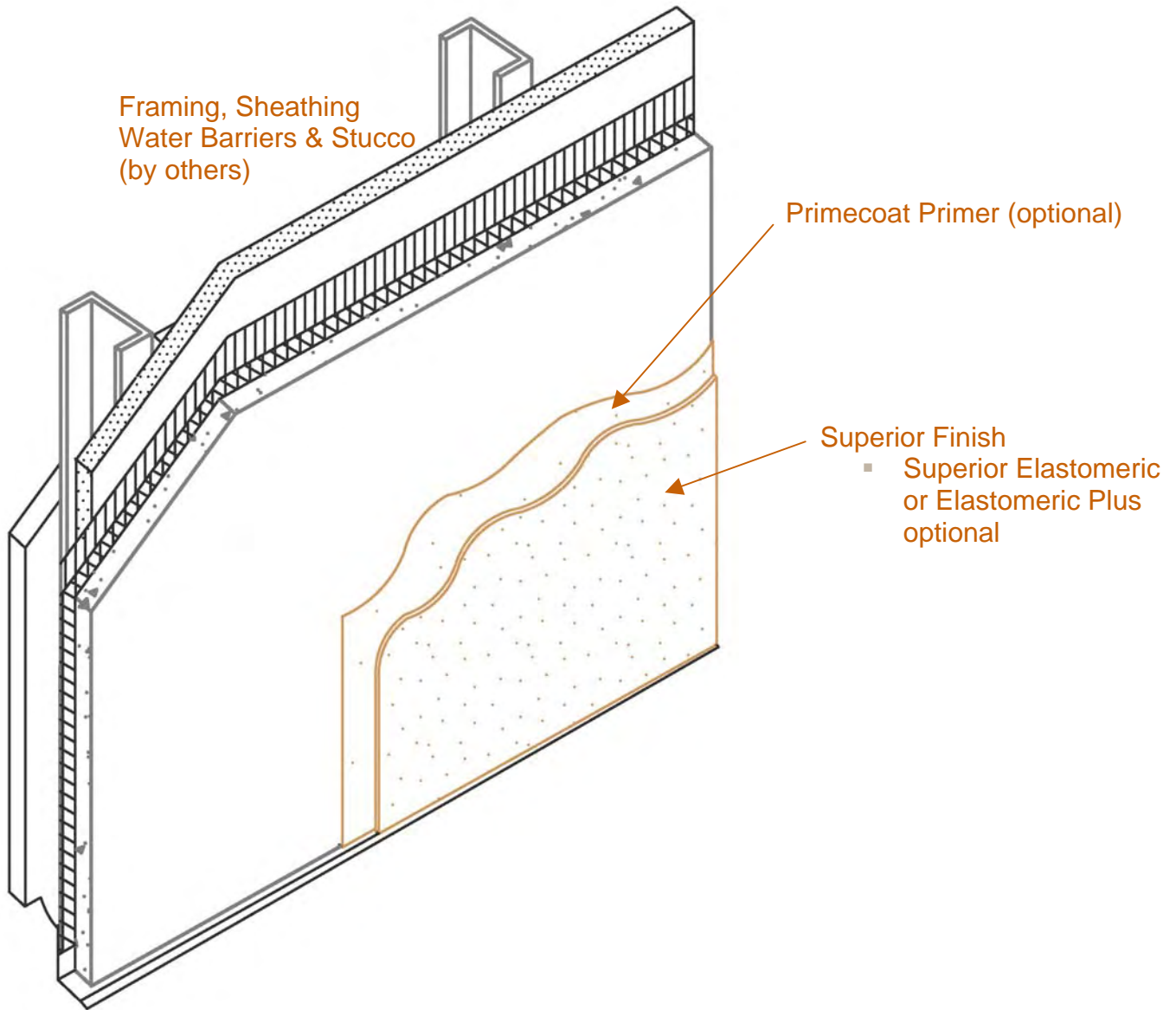


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### FIN-03 Cross-Section Isometric

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