



Master Wall Inc.®



RollerFlash

Systems

Rollershield Drainage CIFS®
SuperiorShield LAB

VOC: 30 g/L, maximum

REGULATORY COMPLIANCE VOC Compliance

RollerFlash is compliant with the following national, state and district VOC regulations:

- US Environmental Protection Agency
- California Air Resources Board SCM Districts
- South Coast Air Quality Management District
- Maricopa County, AZ
- Northeast Ozone Transport Commission

Distribution Locations:
30058 • 77474 • 84651

Packaging: 2-gallon pails

Shelf Life: 1 year in tightly sealed, unopened container

Coverage (estimated)
50-100 sf (5-9 sm) per gallon applied at 12-15 mils

Master Wall Inc.® SuperiorShield RollerFlash is a roll applied flashing and waterproofing. Formulated with STPE polymers, RollerFlash uses moisture curing to produce a highly durable, seamless, elastomeric flashing membrane that is compatible with our Rollershield RS and TG products. Fast curing it allows for same day installation of windows, doors and other wall assembly, waterproofing or air barrier components.

RollerFlash bonds directly to damp or dry surfaces and cures under a variety of weather conditions. It dramatically reduces surface preparation time by eliminating the need for reinforcing tapes at sheathing joints, inside and outside corners. It simplifies the process of producing watertight details in new or existing construction.

Use RollerFlash as part of the Rollershield LAB application, or to complement conventional waterproofing or air barrier components.



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RollerFlash

Temp: 32°-110°F (0°-43°C) • Working Time: 1/4 hr • Cure Time: 12 hrs
at room temperature, working and drying time will vary with temperature and humidity

ADVANTAGES

- **Streamlines preparation by eliminating the need for joint reinforcing tapes.**
- **Silane functional polymer provides superior long term adhesion, crack bridging and weathering characteristics.**
- **Produces an opaque membrane when installed at the recommended 12–15 wet mils to simplify inspection and quality control.**
- **Bonds to most common building materials without priming.**
- **Single component saves time – no mixing.**
- **Produces a durable, weather-tight seal. Bonds and cures in wet weather, on damp substrates.**
- **Will not tear or lose effectiveness when exposed to weather during construction.**
- **May be fully exposed to UV and weather for up to 6 months for Rollershield Drainage CIFS® applications, 12 months for Rollershield LAB applications.**
- **Compatible with most sealants and waterproofing or air barrier components.**
- **Solvent free. Isocyanate free. Phthalate free.**
- **No shrinkage. No staining. No yellowing.**
- **Breathable – allows damp surface to dry.**
- **Will not support mold growth.**
- **Service temperatures: –75°F to 300°F (–59°C to 149°C).**

TYPICAL TECHNICAL DATA

Form: viscous paste, mild odor
Specific Gravity: 1.45–1.55
pH: not applicable
Weight/Gallon: 12.5 lbs
Total Solids: 99%
Flash Point: >200° F (>93° C)
Freeze Point: not applicable

Cured Properties

Hardness, Shore A: 35–45
Tensile Strength: >150 psi
Elongation at Break: >350%
Water Vapor Transmission: 21 perms (ASTM E 96)
Corrosive Properties: Non-corrosive
Transfer Free Time: 20–40 minutes

Limitations

- **Not for use as a structural sealant.**
- **Not for use in place of appropriate through-wall flashing.**
- **Not for use below grade or in locations designed to be continuously immersed in water.**



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RollerFlash

Preparation

To ensure best results, apply to clean surfaces free of contaminants. Chemical residues, surface coatings or films may adversely affect adhesion. Pressure-treated wood and other contaminated surfaces should be cleaned with a solvent wipe before application. Protect people, vehicles, property, plants and all other surfaces not intended to receive RollerFlash. Remove and replace damaged sheathing. In rough openings, prime all raw gypsum board edges with BA57. Any gaps or joints greater than 1 inch should be structurally repaired or readied for an appropriate transition membrane. Ensure positive drainage at all rough openings.

Surface & Air Temperatures

Surface and ambient temperatures should be 32°F (0°C) and rising and below 110°F (43°C) during application and drying. Wind and high temperatures will accelerate drying.

Hot Weather Precautions: If air or surface temperatures exceed 95°F (35°C), apply to shaded surfaces and before day-time air and surface temperatures reach their peak. Hot surfaces may be cooled with a mist of fresh water. Keep containers closed and out of direct sunlight when not in use.

Cold Weather Conditions: May be applied to frost-free substrates at temperatures below 32°F (0°C). Product will not start curing and drying until temperature rises to and remains above 32°F (0°C).

Low Humidity Conditions: Curing may take longer than 12 hours. Lightly misting treated surfaces with fresh water will accelerate curing. Uncured material may delay construction.

Though RollerFlash may be applied to damp surfaces and tolerates rain immediately after application, do not apply to surfaces with standing water or frost.

Equipment

Apply RollerFlash with a professional paint roller with a 3/8" nap. Do not use soapy water or solvent to help with tooling or to slick the surface profile.

Dilution & Mixing

Apply as packaged. Do not dilute or alter, or use for applications other than specified. Using a low speed drill and paddle, mix well from top to bottom and side to side for a minimum of 3 minutes before use. Avoid mixing air into the product. Once opened, product should be used immediately.

Storage & Handling

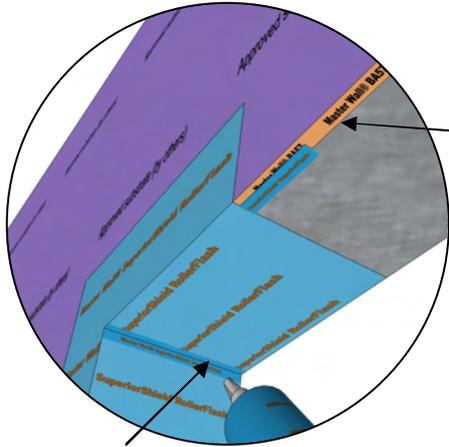
Store in a cool, dry place. Keep container tightly closed when not dispensing. Do not open container until preparation work has been completed. Do not alter or mix with other chemicals. When stored at or below 80°F (27°C) RollerFlash has a shelf life of 12 months after the date of manufacture. This shelf life assumes upright storage of factory-sealed containers. Do not double stack pallets. Dispose of unused product and container in accordance with local, state and federal regulations.

**Mix for
3 minutes
before use**





RollerFlash



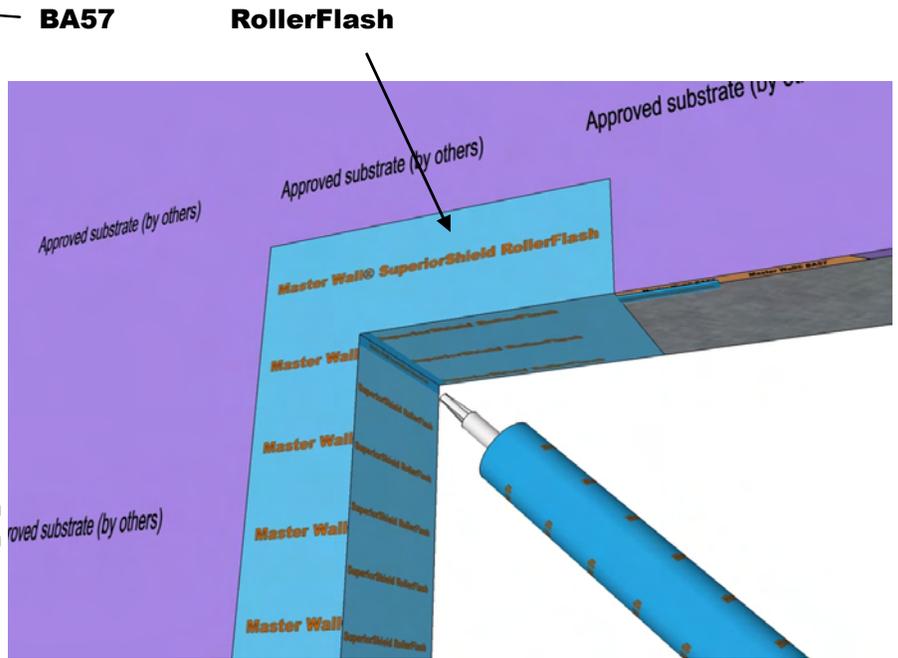
SuperiorFlash

Application Procedure

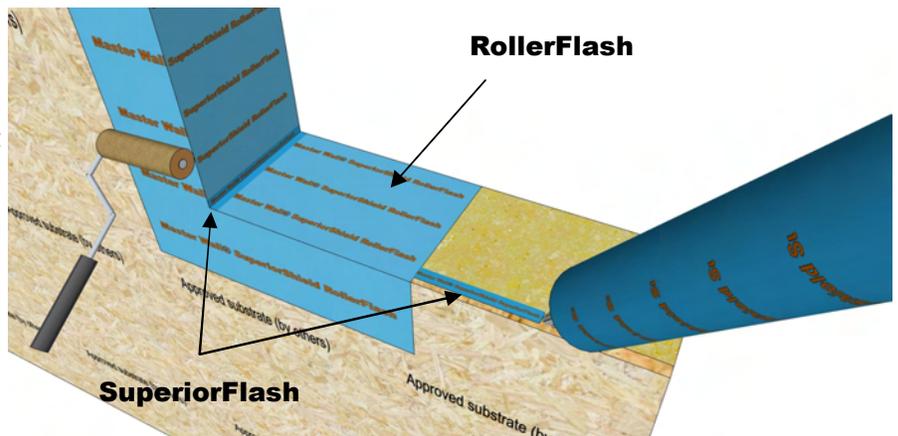
Prepare all surfaces as described above under "Preparation." For a typical application you will need RollerFlash and SuperiorFlash products.

Waterproofing Rough Openings

1. Apply a bead of SuperiorFlash in each corner of the rough opening and at the sheathing-to-stud transition, then strike smooth with a dry tool. Joint widths up to 1/4" (6.3 mm) may be treated with SuperiorFlash and no backer rod.
2. Apply RollerFlash over the exterior inside framing of the rough opening and onto the exterior vertical wall surface 4-6" (102-152 mm) to create a 12-15 mil thick monolithic, pinhole-free flashing surface.
NOTE: When using with existing sheet weather resistant barriers, extend RollerFlash 8-10 inches (203-254 mm) over the face of the exterior wall to ensure positive drainage.
3. Allow treated surfaces to skin before installing windows, doors and other wall assembly, waterproofing or air barrier components.
4. Proceed with the application of primary air and water barrier coating.



Top: Application over Metal Framing/Gypsum Sheathing
Bottom: Application over Wood Framing/Wood Sheathing





RollerFlash

Application Procedure

Flashing Transitions

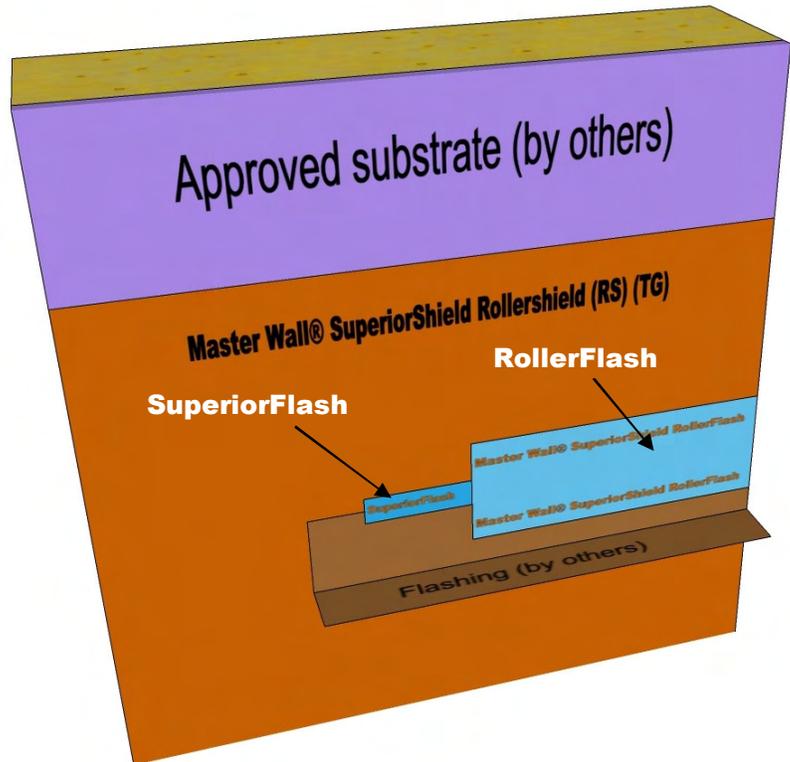
1. Apply a generous bead of SuperiorFlash to the top edge of the flashing leg. Strike with a dry joint knife or caulking tool.
2. Apply RollerFlash to create a monolithic “cap flash” flashing membrane that extends 2” (51 mm) up the vertical face and down over the fastener heads of the flashing.

Curing & Drying

At 70°F (21°C) and 50% relative humidity, product skins within 30 minutes and dries in 12 hours. RollerFlash is moisture curing. Low temperatures and low relative humidity slow dry time. High temperatures and high relative humidity accelerates dry time.

Cleanup

Clean tools and equipment with mineral spirits or similar solvent immediately after use. Follow all safety precautions. Remove cured RollerFlash mechanically using a sharp-edged tool.



Typical Seam Sealing; 2” (50 mm) each side of joint or transition





RollerFlash

RollerFlash Test Results

AAMA 714-12: Voluntary Specification for Liquid-Applied Flashing Used to Create a Water-Resistive Seal Around Exterior Wall Openings in Buildings

TEST	METHOD	CRITERIA	RESULTS
Adhesive Strength to Substrates	ASTM C794	≥ 5 pli	Pass
Water Penetration Around Nails	Modified ASTM D1970AAMA 711 Section 5.3	Shall pass 31 mm (1.2 in) of water	Pass
Accelerated UV Aging Peel Adhesion Appearance	ASTM G154, UVA cycle 1ASTM C794, Visual	≥ 5 pli	Pass
Elevated Temperature Exposure, Level 3=176° F for 7 days	AAMA 711, ASTM C794	≥ 5 pli	Pass
Thermal Cycling (10 cycles) Peel Adhesion	AAMA 711, ASTM C794	≥ 5 pli	Pass
Crack Bridging	ASTM C1305	Water holdout of 550 millimeters for 24 hrs, 1/8-inch crack per ASTM C1305, 10 cycles.	Pass
Water Immersion	AAMA 711, ASTM C794	≥ 5 pli	Pass
Water Vapor Permeability	ASTM E96 Wet Cup	Minimum of 10 perms at manufacturer's recommended application thickness	Pass – 21 perms
Damp Surfaces	ASTM C794	≥ 5 pli	Pass

ICC-ES AC212: Acceptance Criteria for Water-Resistive Coatings Used as Water-Resistive Barriers Over Exterior Sheathing (*RollerFlash Tested as Part of an Assembly)

TEST	METHOD	CRITERIA	RESULTS
*Tensile Bond	ASTM C297	Minimum 15 psi (105 kPa)	Pass
*Freeze-Thaw	ICC-ES AC212	No cracking, checking, crazing, erosion, delamination or other deleterious effects	Pass
*Water Resistance	ASTM D2247	No cracking, checking, crazing, erosion, delamination or other deleterious effects	Pass
*Water Penetration	ASTM E331	No visible water penetration at sheathing joints as viewed from back of the panel.	Pass
*Weathering	ICC-ES AC212AATCC2 127	No cracking of the coating; no water penetration.	Pass

ABAA: Air Barrier Association of America Acceptance Criteria for Liquid Applied Membranes (*RollerFlash Tested as part of an Assembly)

TEST	METHOD	CRITERIA	RESULTS
*Air Leakage of Air Barrier Assemblies	ASTM E 2357	≤ 0.2 L / s·m ² at 75 Pa (≤ 0.04 cfm / ft ² at 1.57 psf)	Pass: 0.0105 L / s·m ² at 75 Pa(0.0021 cfm / ft ² at 1.57 psf)

Fire Testing

TEST	METHOD	CRITERIA	RESULTS
Surface Burning Characteristics	ASTM E84	Criteria for ICC and NFPA Class A Building Material: Flame Spread ≤ 25Smoke Developed ≤ 450	Meets Class A Building Material. Flame Spread: 15, Smoke Developed: 10

Information contained in this product data sheet conforms to the standard detail recommendations and specifications for the installation of Master Wall Inc.® products and is presented in good faith. Master Wall Inc.® assumes no liability, expressed or implied as to the architecture, engineering, or workmanship of any project. This information may be concurrent with, or superseded by other applicable documents, such as specifications and details. Contact Master Wall Inc.® for the most current product information. ©2019 Master Wall Inc.®



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